





# PROFESSIONAL ADVANCED PRIMER

One-component tie coat primer





## TECHNICAL DATA SHEET

<b>DESCRIPTION</b>	<p>PROFESSIONAL ADVANCED PRIMER is a one-component silicone primer silicone-based primer that must be overcoated with PROFESSIONAL ADVANCED.</p> <p>Suitable for all types of substrates previously prepared with PROFESSIONAL EPOXY PROTECT. (see our technical data sheets)</p> <p>Can also be used for touch-ups on damaged surfaces.</p>
Thinner	<p>Thinning is not recommended as it may compromise the effectiveness of the product if the required thickness is not applied.</p>
Cleaner	<p>Xylene can be used for cleaning equipment.</p>
Surface conditions	<p><b>PREVIOUSLY ANTIFOULED SURFACE:</b> Remove antifouling and primers by sandblasting or mechanical sanding in order to return to the bare surface.</p> <p><b>PRIMERS:</b> All preparation for bare substrates is covered on the appropriate primer datasheet PROFESSIONAL EPOXY PROTECT</p>
	
<b>INSTRUCTIONS FOR USE</b>	
Mixing	<p>Stir well before use.</p>
	<p>Dry Film Thickness (DFT)</p>
<p>100 to 150 microns dry by specific roller/brush (150 to 225 microns wet)</p>	
<b>APPLICATION RECOMMENDATIONS</b>	
	<p>Conditions</p>
<p><b>Temperature :</b> 10-30°C. Ventilate well during application. Work in dry weather. <b>Ambient humidity :</b> ≤ 90%, <b>Ambient temperature :</b> ≥ 5°C and at least 3°C above the dew point, in order to avoid the phenomenon of condensation.</p>	
	<p>Application Methods</p>
<p>Specific roller or brush only</p>	
<p>Number of Coats</p>	<p>Apply 2 coats of 100 to 150 microns dry per coat or 150 to 220 microns wet per coat on the PROFESSIONAL EPOXY PROTECT primer.</p>


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## PHYSICAL PROPERTIES

	Overcoating Times with primer	<b>Minimum :</b> 6 hours at 10°C	<b>Maximum :</b> 24 hours at 10°C
	PROFESSIONAL EPOXY	4 hours at 20°C	24 hours at 20°C
	PROTECT	4 hours at 30°C	24 hours at 30°C
	Overcoating Times with itself	<b>Minimum :</b> 6 hours at 10°C 4 hours at 20°C 4 hours at 30°C	<b>Maximum :</b> 48 hours at 10°C 48 hours at 20°C 48 hours at 30°C
	Time limit for the application of PROFESSIONAL ADVANCED	<b>Minimum :</b> 6 hours at 10°C 4 hours at 20°C 4 hours at 30°C	<b>Maximum :</b> 48 hours at 10°C 48 hours at 20°C 48 hours at 30°C
	Theoretical spreading rate	<b>By roller/brush:</b> 7 m <sup>2</sup> /L per coat	
	Volatile Organic Compounds	VOC 258g/L	
	Colours	Black	

## GENERAL INFORMATION

	Storage	Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realized ensure that between use the container is firmly closed and the temperature is between 5°C and 35°C. Keep out of direct sunlight. This product should be kept in securely closed containers.
	Transportation	This product should be kept in securely closed containers during transport.
	Shelf Life	2 years

Comply with all local safety, disposal and transportation regulations. Check the Material Safety Data Sheet (MSDS) and label of the individual products carefully before using the products. The MSDS's are available on our website or on request. The information given in this sheet is not exhaustive and can be modified when necessary.

### Safety Precautions

**Disposal:** Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.